



STROCO P/N	SHELL SIZE	T THR'D UNC-3B	"A" (+/- .003)	"B" (+.015/- .015)	"C" (+.015/- .000)	"D"	"E" (+.020/- .020)
S922-10CB	10	.138-32	0.812	1.187	0.749	.123/.183	0.433
S922-12CB	12	.138-32	0.938	1.312	0.938	.123/.183	0.526
S922-14CB	14	.138-32	1.031	1.406	1.031	.123/.183	0.620
S922-16CB	16	.138-32	1.125	1.500	1.125	.123/.183	0.683
S922-18CB	18	.138-32	1.203	1.578	1.234	.123/.183	0.776
S922-20CB	20	.138-32	1.297	1.688	1.359	.123/.183	0.865
S922-22CB	22	.138-32	1.375	1.738	1.483	.123/.183	0.907
S922-24CB	24	.138-32	1.375	1.785	1.595	.123/.183	1.031

SPECIFICATIONS

MATERIAL: Retainer- Aluminum alloy, 6061-T6 per AMS 4027, .037" (+.005/ -.005) thickness
 Nut- Self-Locking, clinch type, corrosion resistant alloy steel per AMS5640 (type 303)
 Performance per MIL-DTL-32258

FINISH: Retainer- Alodine per MIL-DTL-5541 CI 1A
 Optional- Epoxy Polyamide primer applied per MIL-PRF-23377
 Nut- Per NASM45938 with dry film lubricant applied per MIL-PRF-46010

NOTES: The A, B, C, and E dimensions are to be measured in the restrained position.
 Parts to be marked with the respective S922-XXCB part number, if there is enough space.

DIMENSIONS IN INCHES: TOLERANCES UNLESS OTHERWISE SPECIFIED: X.XX +/- .030"; X.XXX +/- .010"; ANGLES +/- .05*

DOCUMENT AND ITS CONTENTS ARE PROPRIETARY INFORMATION TO STROCO AND ITS AFFILIATES. USE WITHOUT AUTHORIZATION IS PROHIBITED.

CAGE NO. 19904	TITLE: NUT PLATE	PART NUMBER S922-XXCB
		REV C 06/09/2021
DRAWING FOR INTERNAL USE ONLY		