



STROCO P/N	SHELL SIZE	T THRD UNC-3B	"A" ±.003	"B" ±.015	"C" (+.010/- .000)	"D"	E (+/- .005)
S982-3	3	.112-40	0.625	0.925	0.320	.106/.166	0.162
S982-6	6	.112-40	0.469	0.755	0.183	.106/.166	0.091
S982-7	7	.112-40	0.719	1.019	0.344	.106/.166	0.216
S982-8	8	.112-40	0.594	0.880	0.277	.106/.166	0.154
S982-10	10	.112-40	0.719	1.019	0.344	.106/.166	0.216
S982-12	12	.112-40	0.812	1.098	0.414	.106/.166	0.263
S982-14	14	.112-40	0.906	1.192	0.476	.106/.166	0.310
S982-16	16	.112-40	0.969	1.255	0.546	.106/.166	0.341
S982-18	18	.112-40	1.062	1.348	0.592	.106/.166	0.388
S982-19	19	.112-40	0.906	1.192	0.476	.106/.166	0.310
S982-20	20	.112-40	1.156	1.500	0.652	.106/.166	0.432
S982-22	22	.112-40	1.250	1.593	0.714	.106/.166	0.453
S982-24	24	.138-32	1.375	1.750	0.780	.123/.183	0.500
S982-25	25	.138-32	1.500	1.812	0.791	.123/.183	0.531
S982-27	27	.112-40	0.969	1.255	0.547	.106/.166	0.341
S982-28	28	.138-32	1.562	2.000	0.910	.123/.183	0.562
S982-32	32	.138-32	1.750	2.312	1.031	.123/.183	0.594
S982-36	36	.138-32	1.938	2.500	1.156	.123/.183	0.687
S982-37	37	.112-40	1.187	1.500	0.640	.106/.166	0.437
S982-61	61	.112-40	1.437	1.812	0.797	.106/.166	0.531

SPECIFICATIONS

MATERIAL: RETAINER- ALUMINUM ALLOY, 2024-T3 PER 6061-T6, .040" (±.003) THICKNESS
 NUT- SELF-LOCKING, CLINCH TYPE, CORROSION RESISTANT ALLOY STEEL PER AMS5640 (TYPE 303)
 PERFORMANCE PER MIL-DTL-32258

FINISH: RETAINER- ALODINE PER MIL-DTL-5541
 NUT- DRY FILM LUBE APPLIED PER MIL-PRF-46010

DIMENSIONS IN INCHES: TOLERANCES UNLESS OTHERWISE SPECIFIED: X.XX +/- .030"; X.XXX +/- .010"; ANGLES +/- .05*

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<u>CAGE NO.</u> 19904	TITLE: NUT PLATE  DRAWING FOR INTERNAL USE ONLY	<u>PART NUMBER</u> S982-XX REV A 07/18/21
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