



STROCO P/N	SHELL SIZE	T THR'D UNC-3B	"A" (+/- .003)	"B" (+.015/-.015)	"C" (+.015/-.000)	"D"	"E" (+.020/-.020)	"F" (+.015/-.000)
S902-8	8	.112-40	0.594	0.880	0.562	.106/.166	0.308	0.286
S902-10	10	.112-40	0.719	1.005	0.688	.106/.166	0.433	0.286
S902-12	12	.112-40	0.812	1.098	0.812	.106/.166	0.526	0.286
S902-14	14	.112-40	0.906	1.192	0.938	.106/.166	0.620	0.286
S902-16	16	.112-40	0.969	1.255	1.062	.106/.166	0.683	0.286
S902-18	18	.112-40	1.062	1.348	1.188	.106/.166	0.776	0.286
S902-20	20	.112-40	1.156	1.500	1.312	.106/.166	0.812	0.344
S902-22	22	.112-40	1.250	1.625	1.438	.106/.166	0.906	0.359
S902-24	24	.138-32	1.375	1.750	1.562	.123/.183	1.000	0.375
S902-28	28	.138-32	1.562	2.000	1.812	.123/.183	1.125	0.438
S902-32	32	.138-32	1.750	2.312	2.062	.123/.183	1.188	0.562
S902-36	36	.138-32	1.938	2.500	2.312	.123/.183	1.375	0.562

SPECIFICATIONS

MATERIAL: Retainer- Aluminum alloy, 6061-T6 per QQ-A-250/11, .032" (+.003/-.003) thickness
 Nut- Self-Locking, clinch type, corrosion resistant alloy steel per AMS5640 (type 303)
 Performance per MIL-N-25027

FINISH: Retainer- Alodine per MIL-C-5541 CI 1A
 Optional- Epoxy Polyamide primer applied per MIL-P-23377
 Nut- Per MIL-N-45938 with dry film lubricant applied per MIL-L-46010

NOTES: The A, B, C, and E dimensions are to be measured in the restrained position.
 This data sheet represents all options for this series, see ordering info page for part specifics.
 Parts to be marked with the respective S902-XXX part number, if there is enough space.

DIMENSIONS IN INCHES: TOLERANCES UNLESS OTHERWISE SPECIFIED: X.XX +/- .030"; X.XXX +/- .010"; ANGLES +/- .05*

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CAGE NO. 19904	TITLE: NUT PLATE   	PART NUMBER S902
	DRAWING FOR INTERNAL USE ONLY	