



STROCO P/N	SHELL SIZE	T THR'D UNC-3B	"A" (+/- .003)	"B" (+.015/-.015)	"C" (+.015/-.000)	"D"	"E" (+.020/-.020)
S922-10CB	10	.138-32	0.812	1.187	0.749	.123/.183	0.433
S922-12CB	12	.138-32	0.938	1.312	0.938	.123/.183	0.526
S922-14CB	14	.138-32	1.031	1.406	1.031	.123/.183	0.620
S922-16CB	16	.138-32	1.125	1.500	1.125	.123/.183	0.683
S922-18CB	18	.138-32	1.203	1.578	1.234	.123/.183	0.776
S922-20CB	20	.138-32	1.297	1.688	1.359	.123/.183	0.865
S922-22CB	22	.138-32	1.375	1.738	1.483	.123/.183	0.907
S922-24CB	24	.138-32	1.375	1.785	1.595	.123/.183	1.031

### SPECIFICATIONS

**MATERIAL:** Retainer- Aluminum alloy, 6061-T6 per QQ-A-250/11, .037" (+.005/-.005) thickness  
 Nut- Self-Locking, clinch type, corrosion resistant alloy steel per AMS5640 (type 303)  
 Performance per MIL-N-25027

**FINISH:** Retainer- Alodine per MIL-C-5541 CI 1A  
 Optional- Epoxy Polyamide primer applied per MIL-P-23377  
 Nut- Per MIL-N-45938 with dry film lubricant applied per MIL-L-46010

**NOTES:** The A, B, C, and E dimensions are to be measured in the restrained position.  
 Parts to be marked with the respective S922-XXCB part number, if there is enough space.

DIMENSIONS IN INCHES: TOLERANCES UNLESS OTHERWISE SPECIFIED: X.XX +/- .030"; X.XXX +/- .010"; ANGLES +/- .05\*

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CAGE NO. 19904	TITLE: NUT PLATE   	PART NUMBER S922-XXCB
	DRAWING FOR INTERNAL USE ONLY	